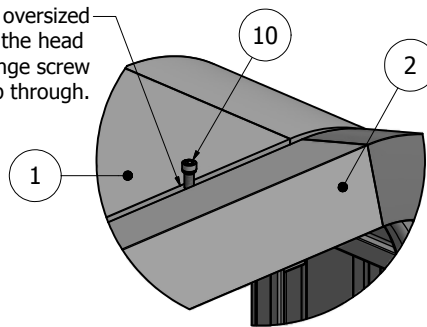
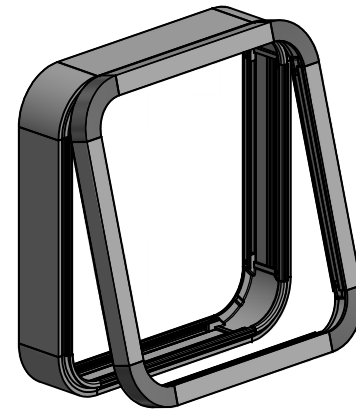


PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	K2025/4025	Single Face Body w/ 6in Radius Corners	Assembly
2	K2065/75/421	Dual Frame & Cover w/ 6in Radius Corners & Covers	Assembly
10	5170	Hinge Screw	Drill 3/8" pilot hole
11	5180	Closure Screw	Drill 5/16" pilot hole

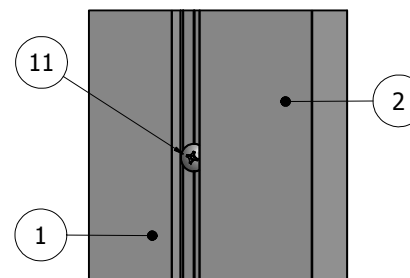
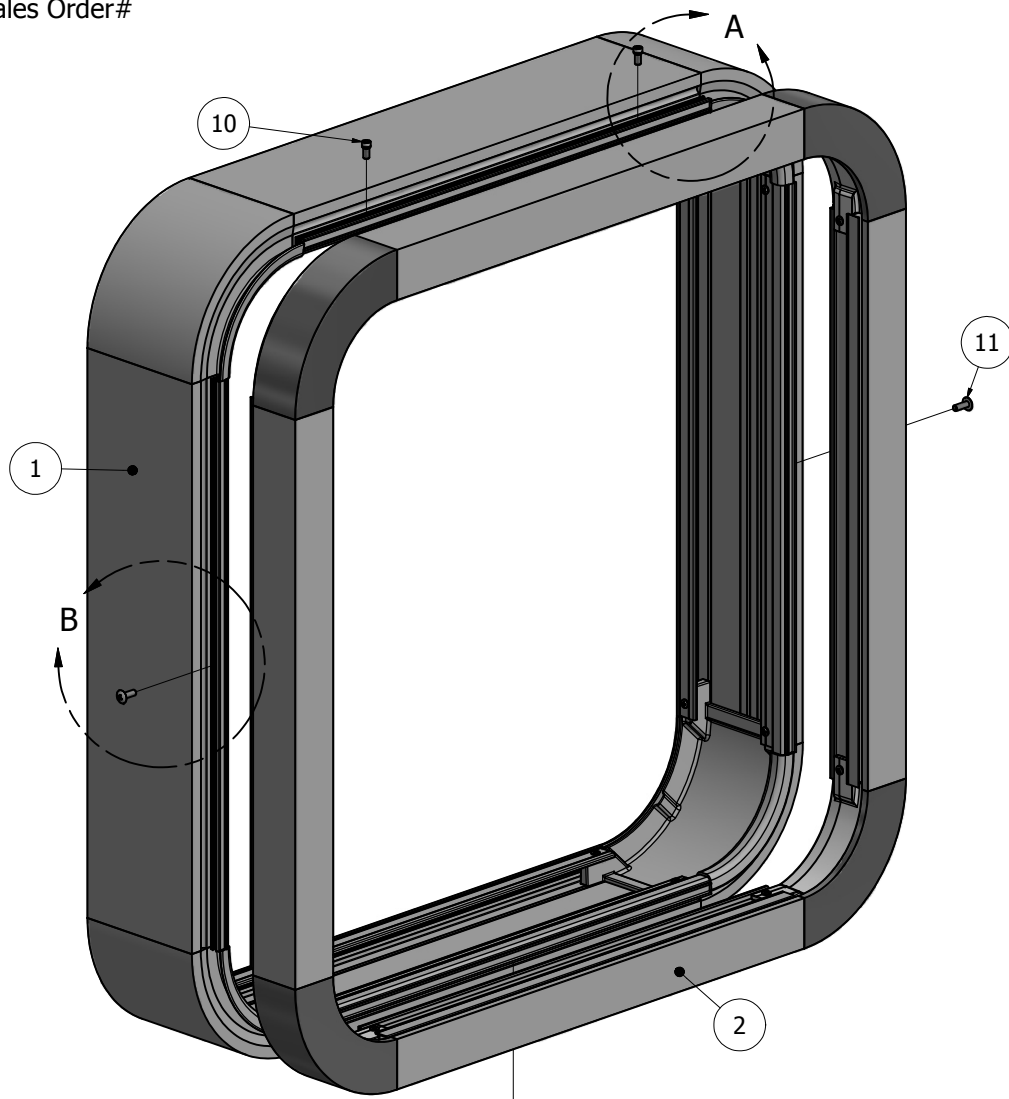
*NOTE: Drill a 3/8" oversized hole for the head of the hinge screw to slip through.



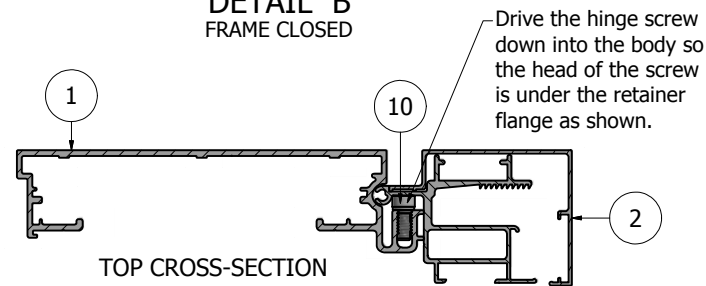
DETAIL A



Ship To:
Sales Order#



DETAIL B
FRAME CLOSED



TOP CROSS-SECTION

Drive the hinge screw down into the body so the head of the screw is under the retainer flange as shown.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

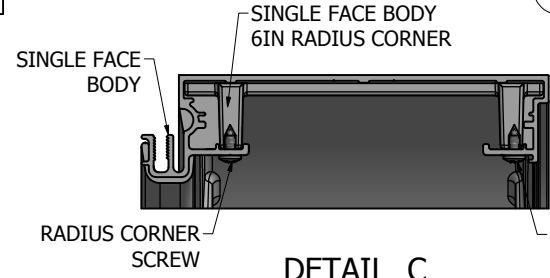
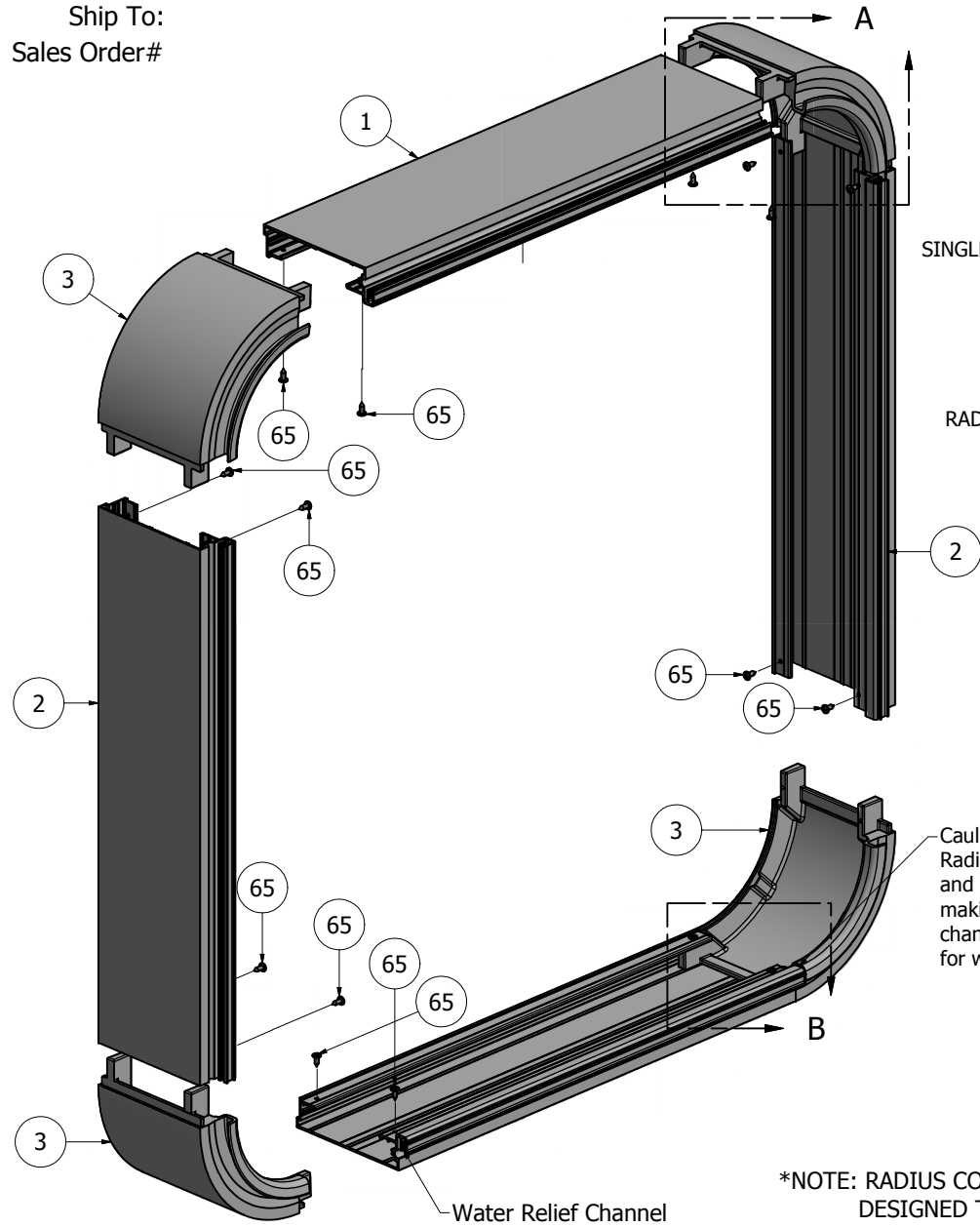
*NOTE: IT IS RECOMMENDED THAT THE FRAME BE ASSEMBLED ON THE BODY, THEN RATCHED STRAPPED TO CHECK FOR SQUARE, BEFORE THE FRAME IS WELDED OR MECHANICALLY FASTENED.

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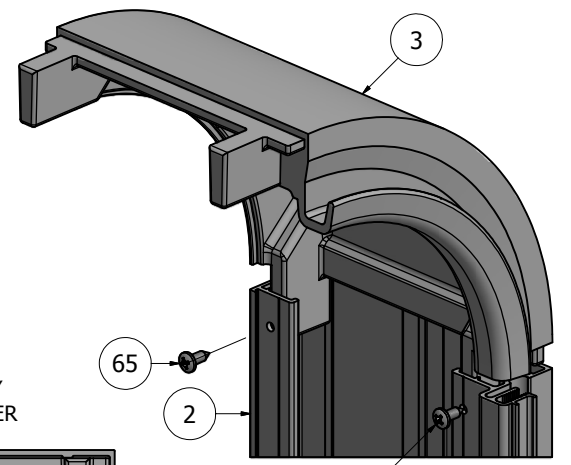
DRAWN	SBreihof	9/5/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Single Face Body w/ Dual Frame & 2 1/4" Dual Frame Cover and 6in Radius Corners - Assembly	
Principal Moments Ix:	0.000 in^4	DWG NO	KSF/65/75/4575
Principal Moments Iy:	0.000 in^4	REV	
Section Modulus Ix:	0.000 in^3	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in^3		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2025	Single Face Body	Top & Bottom
2	2025	Single Face Body	Sides
3	4025	Single Face Body 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

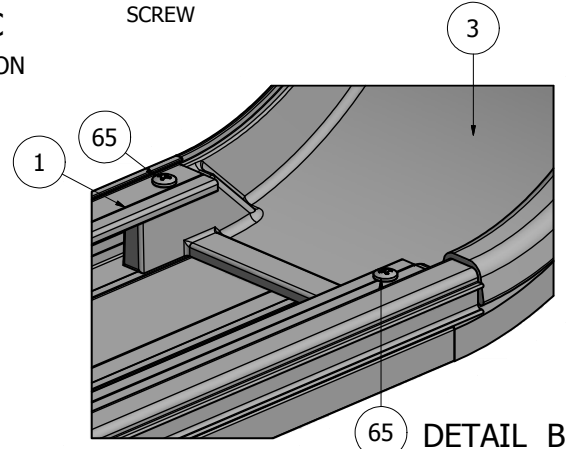
Ship To:
Sales Order#



DETAIL C
CROSS-SECTION



DETAIL A



DETAIL B

Caulk the joints where the Radius Diecast Corners and the Extrusion meet, yet making sure the water relief channel is not blocked, allowing for water to flow.

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only. Drilling of pilot holes are to be done by fabricator.)

*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

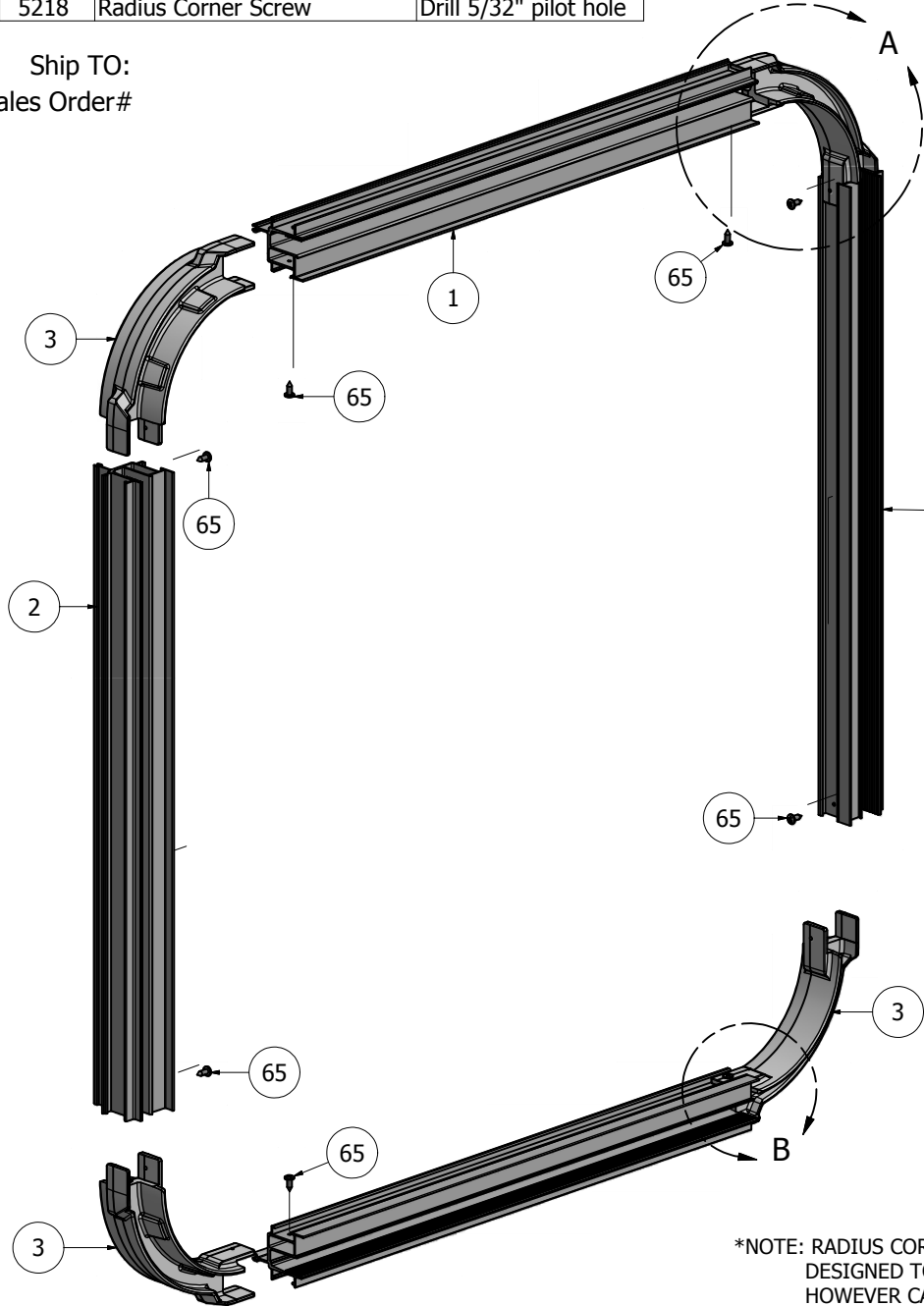
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DRAWN	SBreihof	9/4/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

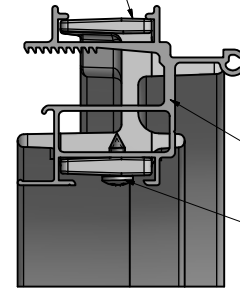
SignComp		TITLE
		Single Face Body w/ 6in Radius Corners - Assembly
DWG NO	KSF-4025	REV
SHEET 1 OF 1		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2065	Dual Frame	Top & Bottom
2	2065	Dual Frame	Sides
3	4210	Dual Frame 6in Radius Corner	
65	5218	Radius Corner Screw	Drill 5/32" pilot hole

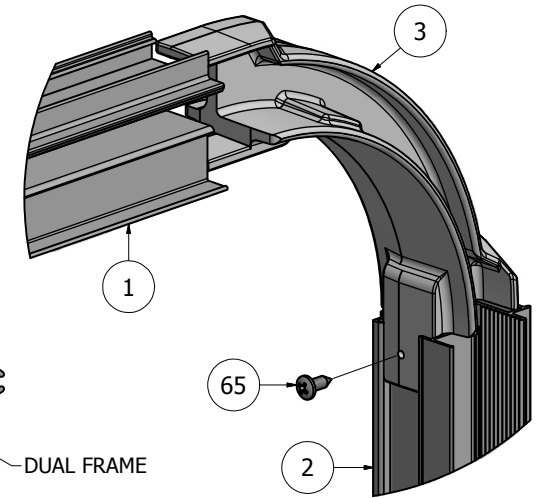
Ship TO:
Sales Order#



6IN RADIUS CORNER

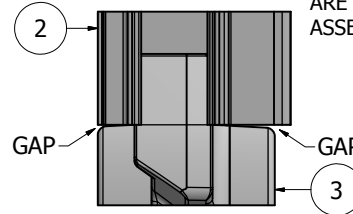


DETAIL C
CROSS-SECTION

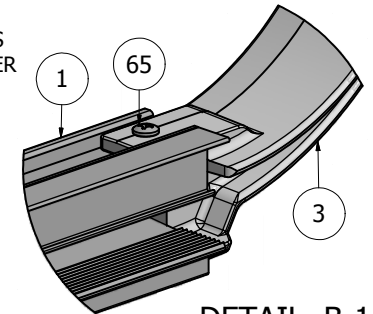


DETAIL A

*NOTE: GAPS ON BOTH SIDES OF THE RADIUS CORNER TABS ARE REQUIRED FOR PROPER ASSEMBLY.



DETAIL B-2



DETAIL B-1

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.

(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

*NOTE: RADIUS CORNERS ARE DESIGNED TO BE WELDED, HOWEVER CAN ALSO BE MECHANICALLY ASSEMBLED.

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DRAWN	SBreihof	9/5/2012	SignComp
Centroid X:	0.000 in	TITLE	
Centroid Y:	0.000 in	Dual Frame with 6in Radius Corner - Assembly	
Principal Moments Ix:	0.000 in ⁴	DWG NO	REV
Principal Moments Iy:	0.000 in ⁴	2065-4210	
Section Modulus Ix:	0.000 in ³	SHEET 1 OF 1	
Section Modulus Iy:	0.000 in ³		

PARTS LIST			
ITEM	PART#	DESCRIPTION	NOTES
1	2065/4210	Dual Frame with 6in Radius Corners	Assembly
2	2075	2 1/4" Dual Frame Cover	Top & Bottom
3	2075	2 1/4" Dual Frame Cover	Sides
4	4225P	6in Dual Frame Radius Cover	
12	5195	Cover Screw	Pre-drill 3/32" hole

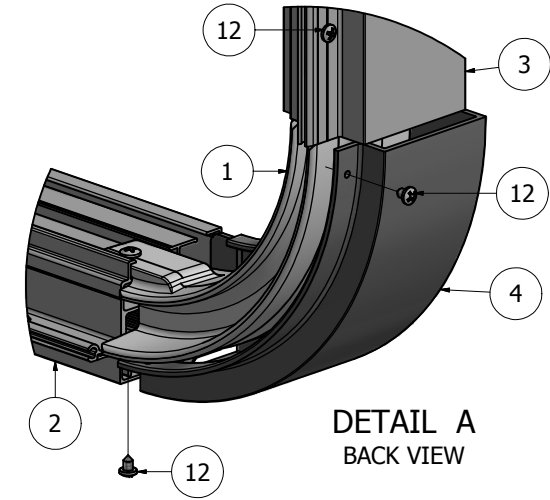
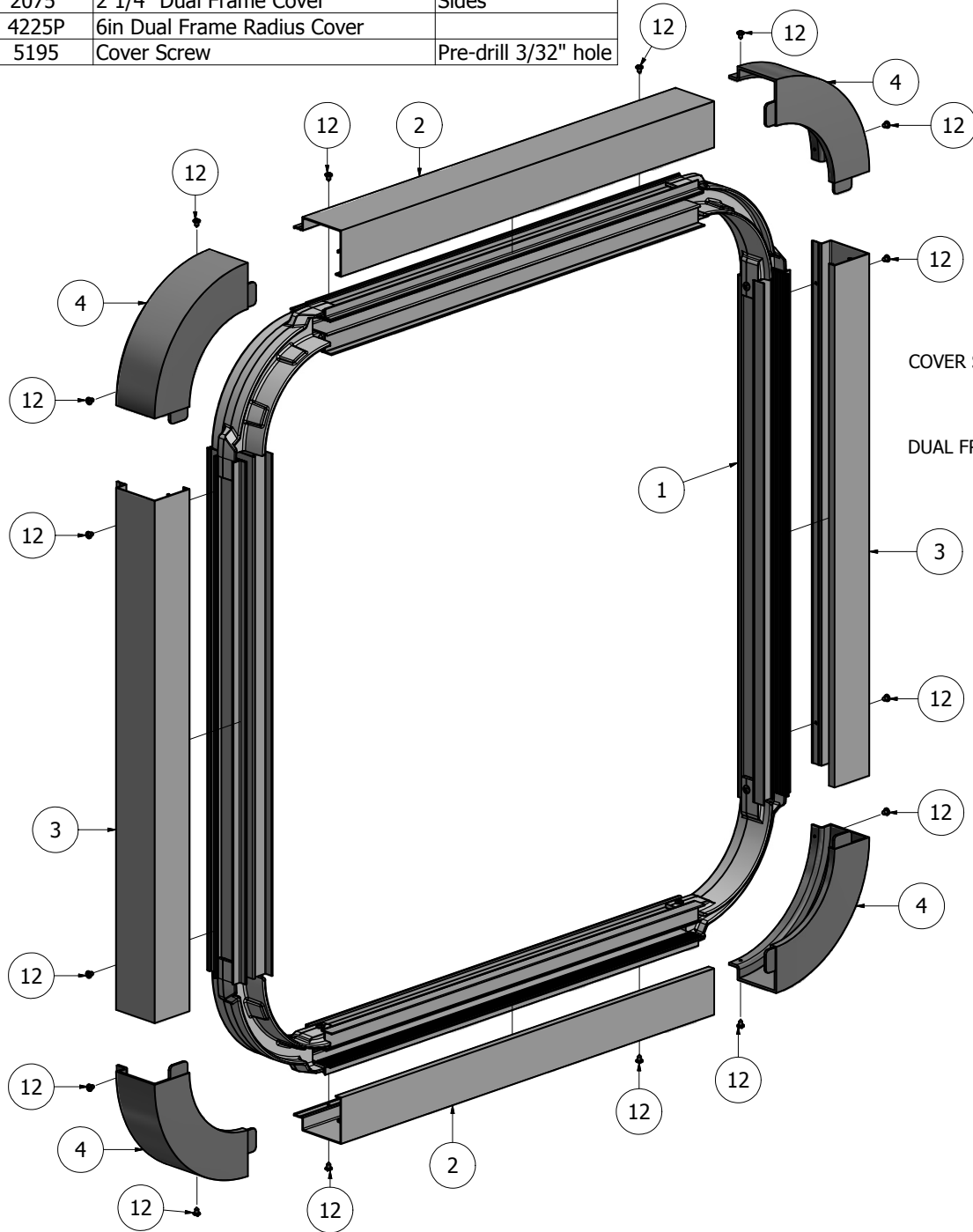
Ship To:
Sales Order#

D

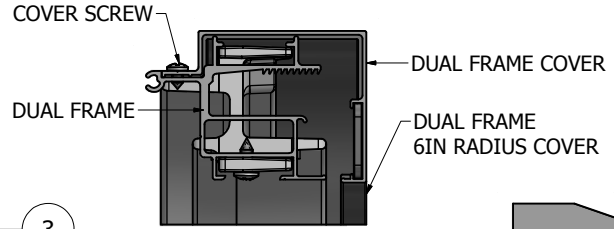
C

B

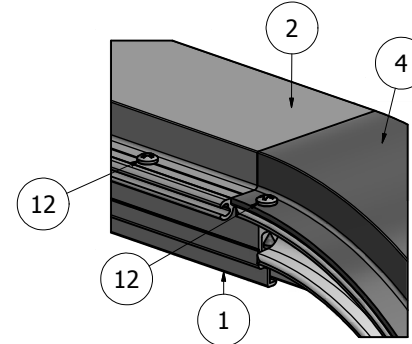
A



DETAIL A
BACK VIEW



DETAIL C
CROSS-SECTION



DETAIL B
BACK VIEW

NOTE: PRE-CUT KITS ARE NOT PRE-DRILLED.
(Holes shown in this drawing are for reference only.
Drilling of pilot holes are to be done by fabricator.)

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DRAWN	SBreihof	9/5/2012
Centroid X:	0.000 in	
Centroid Y:	0.000 in	
Principal Moments Ix:	0.000 in ⁴	
Principal Moments Iy:	0.000 in ⁴	
Section Modulus Ix:	0.000 in ³	
Section Modulus Iy:	0.000 in ³	

SignComp

TITLE
**Dual Frame and 2 1/4" Dual Frame Cover w/
6in Radius Corner Cover - Assembly**

DWG NO
K2065-75-4225P

REV

SHEET 1 OF 1